SECTION 1: IDENTIFICATION

1.1. Product Identifier
Product Name: Enviro-Safe Stop Leak Concentrate & VS

1.2. Intended Use of the Product
Automotive O-Ring conditioner

1.3. Name, Address, and Telephone of the Responsible Party
Company
Enviro-Safe Refrigerants, Inc.
400 Margaret Street
Pekin, IL 61554
309-346-1110

1.4. Emergency Telephone Number
Emergency Number: 1-800-424-9300
CHEMTREC – TOLL FREE 24 HOUR EMERGENCY TELEPHONE NUMBER

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture
Classification (GHS-US)
Skin Sens. 1 H317
Full text of H-phrases: see section 16

2.2. Label Elements
GHS-US Labeling
Hazard Pictograms (GHS-US):

Signal Word (GHS-US): Warning
Precautionary Statements (GHS-US):
P261 - Avoid breathing vapors, spray, mist.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves, protective clothing, eye protection.
P302+P352 - If on skin: Wash with plenty of water.
P333+313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards
Aquatic Chronic 3
H412 - Harmful to aquatic life with long lasting effects.
P273 - Avoid release to the environment.

2.4. Unknown Acute Toxicity (GHS-US)
No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance
Not applicable

3.2. Mixture

<table>
<thead>
<tr>
<th>Name</th>
<th>Product Identifier</th>
<th>%</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ester Oil</td>
<td>(CAS No) 138-86-3</td>
<td>99.5</td>
<td>Not classified</td>
</tr>
<tr>
<td>Dipentene</td>
<td></td>
<td>0.5</td>
<td>Flam. Liq. 3, H226</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin Sens. 1, H317</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Asp. Tox. 1, H304</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Aquatic Chronic 1, H410</td>
</tr>
</tbody>
</table>

Full text of H-phrases: see section 16
**SECTION 4: FIRST AID MEASURES**

4.1. Description of First Aid Measures
First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation: When symptoms occur: go into open air and ventilate suspected area. If you feel unwell, seek medical advice.

First-aid Measures After Skin Contact: Remove contaminated clothing. Gently wash with plenty of soap and water followed by rinsing with water for at least 15 minutes. Call a POISON CENTER or doctor/physician if you feel unwell. Wash contaminated clothing before reuse.

First-aid Measures After Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

First-aid Measures After Ingestion: Immediately call a POISON CENTER or doctor/physician. Rinse mouth. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/Injuries: Exposure may produce an allergic reaction.
Symptoms/Injuries After Inhalation: Inhalation of vapors may cause respiratory irritation.
Symptoms/Injuries After Skin Contact: May cause an allergic skin reaction.
Symptoms/Injuries After Eye Contact: Causes serious eye irritation.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed
If medical advice is needed, have product container or label at hand.

**SECTION 5: FIRE-FIGHTING MEASURES**

5.1. Extinguishing Media
Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture
Fire Hazard: Not considered flammable but may burn at high temperatures.
Explosion Hazard: Product is not explosive.

5.3. Advice for Firefighters
Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers. Fight fire from safe distance and protected location.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Use self-contained breathing apparatus when fighting fire in an enclosed area.

Other Information: Do not allow run-off from fire fighting to enter drains or water courses.

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

6.1. Personal Precautions, Protective Equipment and Emergency Procedures
General Measures: Do not get in eyes, on skin, or on clothing. Do not breathe vapor, mist or spray.

6.1.1. For Non-emergency Personnel
Protective Equipment: Use appropriate personal protection equipment (PPE).
Emergency Procedures: Stop leak if safe to do so. Evacuate unnecessary personnel.

6.1.2. For Emergency Responders
Protective Equipment: Equip cleanup crew with proper protection.
Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

6.2. Environmental Precautions
Do not allow to enter drains or water courses. Avoid release to the environment. Contact competent authorities after a spill.

6.3. Methods and Material for Containment and Cleaning Up
For Containment: Land Spill: Stop leak if you can do so without risk. Recover by pumping or with suitable absorbent. Water Spill: Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants. Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

Methods for Cleaning Up: Ventilate area. Collect absorbed material and place into a sealed, labelled container for disposal.
Enviro-Safe Stop Leak Concentrate & VS
Safety Data Sheet
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.4. Reference to Other Sections
See heading 8, Exposure Controls and Personal Protection. Concerning disposal elimination after cleaning, see item 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: Container remains hazardous when empty. Continue to observe all precautions.
Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Ensure all national/local regulations are observed.
Storage Conditions: Store in a dry, cool and well-ventilated place. Store away from other materials. Keep container tightly closed. Store in properly labelled containers.
Incompatible Products: Strong acids, strong bases, strong oxidizers.
Prohibitions On Mixed Storage: Keep away from (strong) bases.

7.3. Specific End Use(s) Automotive O-Ring conditioner

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters
For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), or OSHA (PEL).

<table>
<thead>
<tr>
<th>Ester Oil</th>
<th>Ester Oil</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA ACGIH</td>
<td>ACGIH TWA (mg/m³)</td>
</tr>
<tr>
<td>USA ACGIH</td>
<td>ACGIH STEL (mg/m³)</td>
</tr>
</tbody>
</table>

8.2. Exposure Controls

Appropriate Engineering Controls: Ensure all national/local regulations are observed. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapor or mists below the applicable workplace exposure limits indicated above. All electrical equipment should comply with the National Electric Code.


Hand Protection: Wear protective gloves. Gloves should be selected based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves.

Eye Protection: Chemical goggles or safety glasses.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements and NIOSH standards. For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Colorless liquid at 20 °C (68 °F)</td>
</tr>
<tr>
<td>Odor</td>
<td>Pine scent</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>&lt;1 (butyl acetate = 1)</td>
</tr>
</tbody>
</table>
Enviro-Safe Stop Leak Concentrate & VS
Safety Data Sheet
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Melting/Freezing Point: No data available
Boiling Point: 164 - 178 °C (327.2 - 352.4 °F)
Flash Point: 40 °C (104 °F)
Auto-ignition Temperature: No data available
Decomposition Temperature: No data available
Flammability (solid, gas): Flammable gas
Vapor Pressure: < 3 mmHg
Relative Vapor Density at 20 °C: 0.850 - 0.870 @ 20 °C (68 °F)
Relative Density: < 1 %
Partition Coefficient: N-octanol/water: Log Kow (Pow) 4.49 @ 25 °C (77 °F)
Viscosity: No data available
Refraction Index: 1.460 - 1.480
Volatiles: 100 %

9.2. Other Information: No additional information available

SECTION 10: STABILITY AND REACTIVITY
10.1. Reactivity: May react with strong oxidants causing fire and explosion hazard.
10.2. Chemical Stability: Stable under recommended handling and storage conditions (see section 7).
10.3. Possibility of Hazardous Reactions: Hazardous polymerization will not occur.
10.4. Conditions to Avoid: Sparks, heat, open flame and other sources of ignition. Incompatible materials.
10.5. Incompatible Materials: Strong acids, strong bases, strong oxidizers.
10.6. Hazardous Decomposition Products: Material does not decompose at ambient temperatures. At high temperatures, it may produce smoke, fume, hydrocarbons, carbon oxides, and aldehydes.

SECTION 11: TOXICOLOGICAL INFORMATION
11.1. Information On Toxicological Effects
Acute Toxicity: Not classified
Skin Corrosion/Irritation: Not classified
Serious Eye Damage/Irritation: Not classified
Respiratory or Skin Sensitization: May cause an allergic skin reaction.
Germ Cell Mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive Toxicity: Not classified
Specific Target Organ Toxicity (Single Exposure): Not classified
Specific Target Organ Toxicity (Repeated Exposure): Not classified
Aspiration Hazard: Not classified
Symptoms/Injuries After Inhalation: Inhalation of vapors may cause respiratory irritation.
Symptoms/Injuries After Skin Contact: May cause an allergic skin reaction.
Symptoms/Injuries After Eye Contact: Causes serious eye irritation.
Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.

SECTION 12: ECOLOGICAL INFORMATION
12.1. Toxicity
Ecology - General: Harmful to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Ester Oil</th>
<th>LC50 Fish 1</th>
<th>&gt; 5 g/l (LL50)</th>
</tr>
</thead>
</table>

12.2. Persistence and Degradability

<table>
<thead>
<tr>
<th>Ester Oil</th>
<th>Persistence and Degradability</th>
<th>Inherently biodegradable</th>
</tr>
</thead>
</table>

12.3. Bioaccumulative Potential

<table>
<thead>
<tr>
<th>Ester Oil</th>
<th>Bioaccumulative Potential</th>
<th>The potential for bioaccumulation seems negligible based on data from other similar material and the biodegradability. It is unlikely to breakdown or remain in the air, but rather become adsorbed to the soil and sediments and thus not be available to biota.</th>
</tr>
</thead>
</table>

12.4. Mobility in Soil

<table>
<thead>
<tr>
<th>Ester Oil</th>
<th>Mobility In Soil</th>
<th>Low solubility and floats and is expected to migrate from water to the land. Expected to</th>
</tr>
</thead>
</table>
12.5. Other Adverse Effects
No additional information available

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, and international regulations.

Additional Information: Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT
Not regulated for transport

14.2. In Accordance with IMDG
Not regulated for transport

14.3. In Accordance with IATA
Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1 US Federal Regulations

<table>
<thead>
<tr>
<th>Enviro-Safe Stop Leak Concentrate &amp; VS</th>
<th>Immediate (acute) health hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>SARA Section 311/312 Hazard Classes</td>
<td></td>
</tr>
<tr>
<td>Dipentene (138-86-3)</td>
<td>Listed on the United States TSCA (Toxic Substances Control Act) inventory</td>
</tr>
</tbody>
</table>

15.2 US State Regulations

- Dipentene (138-86-3)
  - U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date: 01/19/2015

Other Information: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

- Aquatic Chronic 1: Hazardous to the aquatic environment - Chronic Hazard Category 1
- Aquatic Chronic 3: Hazardous to the aquatic environment - Chronic Hazard Category 3
- Asp. Tox. 1: Aspiration hazard Category 1
- Eye Irrit. 2A: Serious eye damage/eye irritation Category 2A
- Flam. Liq. 3: Flammable liquids Category 3
- Skin Irrit. 2: Skin corrosion/irritation Category 2
- Skin Sens. 1: Skin sensitization Category 1
- H226: Flammable liquid and vapor
- H304: May be fatal if swallowed and enters airways
- H315: Causes skin irritation
- H317: May cause an allergic skin reaction
- H319: Causes serious eye irritation
- H410: Very toxic to aquatic life with long lasting effects
- H412: Harmful to aquatic life with long lasting effects

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SDS US (GHS HazCom)