

| 1 | PRODUCT AND COMPANY IDENTIFICATION |
|---------------------|---|
| Product Identifier: | Enviro-Safe R290 Refrigerant |
| SDS Number: | 8000 |
| Revision Date: | 3/11/2021 |
| Version: | 3.0 |
| Product Use: | Refrigerant for R290 systems |
| Supplier Details: | Enviro-Safe Refrigerants, Inc. 400 Hanna Dr. |
| | Pekin, IL 61554 |
| Contact: | Randy Price |
| Phone: | 309-346-1110 |
| Fax: | 309-346-1237 |
| Email: | info@es-refrigerants.com |
| Internet: | www.es-refrigerants.com |
| Emergency: | CHEMTREC 1-800-424-9300 |

HAZARDS IDENTIFICATION

Classification of Substance

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GHS Classification in Accordance with 29 CFR 1910 (OSHA HCS):

Physical, Flammable Gases, 1

Physical, Gases Under Pressure, Compressed Gas

GHS Label Elements, Including Precautionary Statements

GHS Signal Word: DANGER

GHS Hazard Pictograms:



GHS Hazard Statements:

- H220 Extremely flammable gas
- H280 Contains gas under pressure; may explode if heated
- OSHA-H01 May displace oxygen and cause rapid suffocation

GHS Precautionary Statements:

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
- P381 In case of leakage, eliminate all ignition sources.
- P403 Store in a well-ventilated place.
- P410 + P403 Protect from sunlight. Store in a well-ventilated place.

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COMPOSITION/INFORMATION ON INGREDIENTS

| Chemical Ingredients: | | | | |
|-----------------------|------------|------|----------------------------|--|
| | CAS# | % | Chemical Name: | |
| | 68476-85-7 | 100% | Petroleum gases, liquefied | |



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Enviro-Safe R290 Refrigerant

FIRST AID MEASURES

4.1. Description of First Aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice.

4.2. Most Important Symptoms and Effects, Both Acute and Delayed

Symptoms/Injuries: Gas can be toxic as simple asphyxiant by displacing oxygen from the air. Contact with product may cause cold burns or frostbite. **Symptoms/Injuries After Inhalation:** Gas can be toxic as a simple asphyxiant by displacing oxygen from the air.

Symptoms/Injuries After Skin Contact: May cause frostbite. May cause skin irritation.

Symptoms/Injuries After Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

Symptoms/Injuries After Ingestion: Do not induce vomiting. Immediately call a POISON CENTER or doctor/physician.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention.

| | 5 | FIRE FIGHTING MEASURES |
|--|---|------------------------|
|--|---|------------------------|

| Flash Point: | -104°C (-155.2°F) |
|---------------------------|-------------------|
| Autoignition Temperature: | 467.22°C (873°F) |
| Lower Explosive Limit: | 2.15% |
| Upper Explosive Limit: | 9.6% |

5.1. Extinguishing Media

Suitable Extinguishing Media: Dry powder, foam, carbon dioxide, alcohol-resistant foam.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy water stream may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Flammable liquid.

Explosion Hazard: Heat may build pressure, rupturing closed containers, spreading fire and increasing risks of burns and injuries.

Reactivity: May explode if heated. Reacts with strong oxidants causing fire and explosion hazard.

5.3. Advice for Firefighters

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Precautionary Measures Fire: Exercise caution fighting any chemical fire.

Firefighting Instructions: Incase of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor, mist, spray). Use special care to avoid static electric charges. Keep away from heat, sparks, open flames, hot surfaces. No smoking.

6.1.1. For Non-emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel. Eliminate ignition sources.

6.1.2. For Emergency Responders

Protective Equipment: Equip clean up crew with proper protection.

Emergency Procedures: Stop leak if safe to do so. Eliminate ignition sources. Ventilate area. Evacuate unnecessary personnel.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and Material for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up: Clear up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Heading 8. Exposure controls and personal protection. For further information refer to section 13.



| 7 | HANDLING AND STORAGE | |
|---|---|--|
| Handling Precautions: 7.1. Precautions for Safe Handling Precautions for Safe Handling: Personnel should be trained to regularly inspect equipment such as pump and valves. Do not breathe gas. Ensure there is adequate ventilation. Close valve after each use and whe Open valve slowly to avoid pressure shock. Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hand other exposed areas with mild soap and water before eating, drinking or smoking and again when leaving | | |
| Storage Requirements: | 7.2. Conditions for Safe Storage, Including Any Incompatibilities Technical Measures: Comply with applicable regulations. Keep at temperatures below 52 °C/125 °F. Storage Conditions: Store in a dry, cool and well-ventilated place. Store locked up. Incompatible Products: Heat sources. Oxidizers. 7.3. Specific End Use(s): Refrigerant | |
| 8 | EXPOSURE CONTROLS/PERSONAL PROTECTION | |
| Engineering Controls: | Alarm detectors should be used when toxic gases may be released. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed. | |
| Personal Protective Equip | HMIS PP, F Safety Glasses, Gloves, Apron, Dust Respirator | |

| 9 | | PHYSICAL AND CHEMICAL PROPE | RTIES | |
|------------------------------|---------------|-------------------------------------|--|--------------------|
| Appearance: | | Colorless | | |
| Physical State | : | Gas | Odor: | Odorless |
| Odor Thresho | ld: | No data available | Solubility: | No data available |
| Specific Gravit | ty or Density | : No data available | Freezing or Melting Point: | -151.67°C (-241°F) |
| Viscosity: | | No data available | Flash Point: | No data available |
| Boiling Point: | | -46.67°C (-52°F) | Vapor Density: | 1.52 |
| Partition Coef | ficient: | 1.09 | Autoignition Temperature: | 467.22°C (873°F) |
| Vapor Pressur | e: | 861.8 kPa (125 psi) @ 21.1°C (70°F) | Upper Flammability Limit and Lower Flammability Limit: | 9.6% / 2.15% |
| Potentia Hydr | ogenii: | No data available | | |
| Evaporation R | late: | No data available | | |
| Decompressio Temperature: | | No data available | | |

| Reactivity: | Contains gas under pressure; may explode if heated. Reacts with oxidants causing fire and explosion hazard. |
|----------------------------------|---|
| Chemical Stability: | Stable under recommended handling and storage conditions (see Section 7). |
| Conditions to Avoldentification: | Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials. |
| Materials to Avoldentification: | Heat. Strong oxidizers. |
| Hazardous Decomposition: | Carbon oxides (CO, CO2). |
| Hazardous Polymerization: | Hazardous polymerization will not occur. |
| | |

TOXICOLOGICAL INFORMATION

STABILITY AND REACTIVITY

Petroleum gases, liquefied cas#:(68476-85-7) [100%]

Petroleum gases, liquefied cas#(68476-85-7)

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Information on Toxicology Acute Toxicity: Not classified LC50 Inhalation Rat: 658mg/l/4h Petroleum Oil: > 2000 mg/kg LD 50 Oral Rat: > 2000 mg/kg LD50 Dermal Rat: > 2000 mg/kg LC50 Inhalation Rat: > 2000 mg/kg

Skin Corrosion/Irritation: Not classified Serious Eye Damage/Irritation: Not classified Respiratory or Skin Sensitiation: Not classified Germ Cell Mutagenicity: Not classified Carcinogenicity: Not classified Reproductive Toxicity: Not classified Specific Target Organ Toxicity (Single Exposure): Not classified Specific Target Organ Toxicity (Repeated Exposure): Not classified Aspiration Hazard: Not classified

ECOLOGICAL INFORMATION

Petroleum gases, liquefied cas#:(68476-85-7) [100%]

Information on Ecology Toxicity: No additional information Persistence and Degradability: No additional information available Bioaccumulative Potential ---Enviro-Safe Oil Charge 3 Log Pow: < 1 Petroleum gases, liquefied (68476-85-7) Log Pow: 2.3 Mobility in Soil: No additional information available Other Adverse Effects: No additional information available

13 DISPOSAL CONSIDERATIONS

Petroleum gases, liquefied cas#:(68476-85-7) [100%]

Information on Disposal

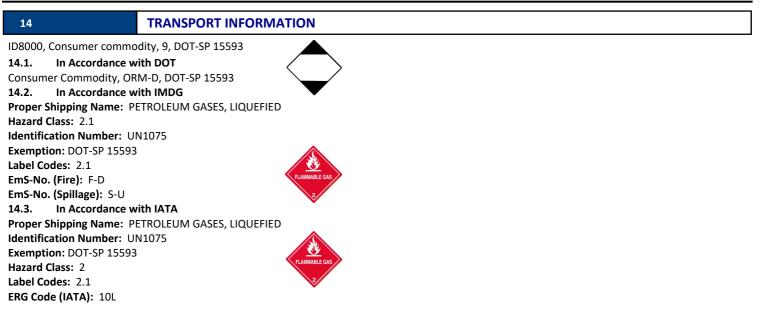
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Waste Treatment Methods

Waste Disposal Recommendation: Dispose of waste in accordance with all local, regional, national, provincial, territorial and international regulations.

Additional Information: Empty product containers may contain hazardous resideu. Do not reuse empty containers without commercial cleaning or reconditioning.





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REGULATORY INFORMATION

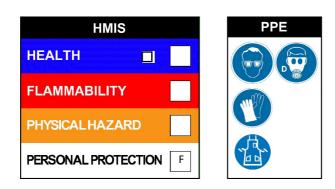
[%] RQ (CAS#) Substance - Reg Codes

[100%] Petroleum gases, liquefied (68476-85-7) MASS, OSHAWAC, PA, TSCA, TXAIR This product does not contain chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Regulatory Code Legend

MASS = MA Massachusetts Hazardous Substances List OSHAWAC = OSHA Workplace Air Contaminants PA = PA Right-To-Know List of Hazardous Substances TSCA = Toxic Substances Control Act TXAIR = TX Air Contaminants with Health Effects Screening Level

OTHER INFORMATION



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